INSTALLATION FOR BDL BALL BEARING LOCK UP CLUTCH  
BPP100-500-700

- BDL pressure plate with 32 chromium steel ball bearings and adjustment screw and nut.

- Place BDL diaphragm over ball bearings on pressure plate.

- Place BDL retainer over diaphragm and insert shoulder bolts.

- Assembly with pressure:
  - While firmly holding assembly on clutch basket, locate holes in the clutch hub and screw the shoulder bolts in.

- Tighten shoulder bolts down to approx. 25 TO 30 foot pounds.
P. plate with 42-5/16 " m steel ball bearings.

Place BDL diaphragm over ball bearings then use Primo retainer, adjustment screw and bolts and install assembly onto Primo clutch basket using procedure outlined above. Re-adjust clutch per Primo instructions.

BPP-500 Lock up for HD 1998-2007
BDL pressure plate with 45- 5/16" chromium steel ball bearings.
Install with stock HD diaphragm, retainer and bolts and install as per HD manual. Re-adjust clutch as per HD manual.