



## INSTALLATION FOR BDL BALL BEARING LOCK UP CLUTCH BPP100-500-700



BDL pressure plate with 32 titanium steel ball bearings and adjustment screw and nut.



Place BDL diaphragm over ball bearings on pressure plate.



Place BDL retainer over diaphragm and insert shoulder bolts.



assembly with pressure plate the diaphragm so that the rings are secured, place on to clutch basket.



While firmly holding assembly on clutch basket, locate holes in the clutch hub and screw the shoulder bolts in.



Tighten shoulder bolts down to approx. 25 TO 30 foot pounds.



Lock up for Primo belt  
1990-2007.  
Pressure plate with 42-5/16"  
chromium steel ball bearings.



Place BDL diaphragm over ball  
bearings then use Primo retainer,  
adjustment screw and bolts and  
install assembly onto Primo  
clutch basket using procedure  
outlined above. Re-adjust clutch  
per Primo instructions.



BPP-500 Lock up for HD 1998-2007  
BDL pressure plate with 45- 5/16"  
chromium steel ball bearings.  
Install with stock HD diaphragm,  
retainer and bolts and install as per  
HD manual. Re-adjust clutch as per  
HD manual.