

BELT DRIVES LTD.

CLUTCH STACKING INSTRUCTIONS FOR LATER ECP-100 & ECP-200 CLUTCH KIT SINGLE & DUAL SIDED FRICTIONS WITH ERDS-100 ROUND DOG STEEL PLATES



NOTE: All rounded edges on all clutch plates face outward towards pressure plate.

Pre soak all friction plates for 5 minutes in ATF Type "F", Let drip dry over night, Wipe of excess with clean dry rag and install as instructed below, You will experience short term oil sling from friction plates for the first 200 miles.

The Later "ECP" Clutch Plate Set used the ERDS-100 Round dog steel plates.

- (1) EDP-200, @ .120" Thick steel backing plate.
- (2) ECP-100, @ .120", ea. Thick Single sided friction plates
- (4) ECP-200, @ .150, ea. Dual sided friction plates.
- (5) ERDS-100, @ .120" ea. Round Dog Steel plates.

Clutch stack height is all 12 clutch plates stacked on top of each other.

Clutch stack height is 1.590" - 1.610"

Stack into basket as follows:

Start with (1) .120" Thick steel backing plate.

(1) Single sided Friction plate, "Friction facing outward towards you",

(1) Round dog steel plate, (1) Dual sided Friction plate, (1) Round dog steel plate,

(1) Dual sided Friction plate. (1) Round dog steel plate, (1) Dual sided Friction plate, (1) Round dog steel plate, (1) Dual sided Friction plate, (1) Round dog steel plate,

(1) Single sided Friction plate, "Friction side faces inward towards center of clutch stack.

"Pressure plate contacts non friction side of single sided friction plate"

LATER STYLE ECP-100 & ECP-200 WITH
ERDS -100 ROUND DOG STEEL PLATES

