

BELT DRIVES LTD.

CLUTCH STACKING INSTRUCTIONS FOR EARLY ECP-100 & ECP-200 CLUTCH KIT SINGLE & DUAL SIDED FRICTIONS WITH SQUARE DOG STEEL PLATES



NOTE: All rounded edges on all clutch plates face outward towards pressure plate.

Pre-soak all friction plates for 5 minutes in ATF Type "F", Let drip dry over night, Wipe of excess with clean dry rag and install as instructed below. You will experience short term oil sling from friction plates for the first 200 miles.

The EARLY "ECP" Clutch Plate Set used the square dog steel plates.

- (1) EDP-200, @ .120" Thick steel backing plate.
- (2) ECP-100, @ .120", ea. Thick Single sided friction plates
- (4) ECP-200, @ .150, ea. Dual sided friction plates.
- (5) EDP-100, @ .123" ea. Square Dog Steel plates.

Clutch stack height is all 12 clutch plates stacked on top of each other.

Clutch stack height is 1.590" - 1.610"

Stack into basket as follows:

Start with (1) .120" Thick steel backing plate.

(1) Single sided Friction plate, "Friction facing outward towards you",

(1) Square dog steel plate, (1) Dual sided Friction plate, (1) Square dog steel plate,

(1) Dual sided Friction plate. (1) Square dog steel plate, (1) Dual sided Friction

plate, (1) Square dog steel plate, (1) Dual sided Friction plate, (1) Square dog steel

plate,

(1) Single sided Friction plate, "Friction side faces inward towards center of clutch stack.

"Pressure plate contacts non-friction side of single sided friction plate"

OLD STYLE ECP-100 & ECP-200 WITH SQUARE DOG STEEL PLATES

