

BELT DRIVES LTD.
CLUTCH STACKING INSTRUCTIONS FOR CLUTCH KIT TFCPS-100



NOTE: All rounded edges on all clutch plates face outward towards pressure plate.
Pre-soak all friction plates for 5 minutes in ATF Type "F", Let drip dry over night,
Wipe of excess with clean dry rag and install as instructed below. You will
experience short term oil sling from friction plates for the first 200 miles.

The TFCPS-100, Consists of 20 total clutch plates
(11) Steel drive plates @ .078" thick each.
(9) Friction clutch plates @ .150" each.

Clutch stack height is all 20 clutch plates stacked on top of each other.
Clutch stack height is. 2.260" - 2.275"

Stack into basket as follows:

Start with (2) .078" Steel plates, these will act as the backing plate:
(1) Friction plate, (1) Steel plate, (1) Friction plate, (1) Steel plate, (1) Friction plate,
(1) Steel plate, (1) Friction plate, (1) Steel plate, (1) Friction plate, (1) Steel plate,
(1) Friction Plate, (1) Steel plate, (1) Friction plate, (1) Steel plate, (1) Friction plate,
(1) Steel plate (1) Friction plate, (1) Steel plate.