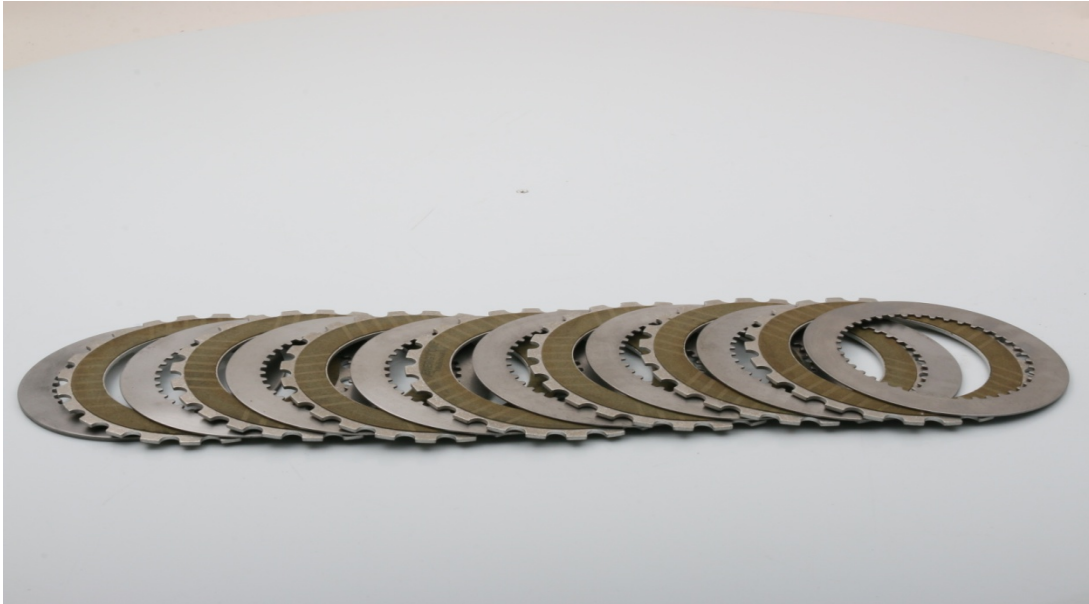


BELT DRIVES LTD.
CLUTCH STACKING INSTRUCTIONS FOR CLUTCH KIT ERCPS-100



NOTE: All rounded edges on all clutch plates face outward towards pressure plate.
Pre soak all friction plates for **5 minutes** in ATF Type "F", Let drip dry over night,
Wipe of excess with clean dry rag and install as instructed below, you will
experience short term oil sling from friction plates for the first 200 miles.
You may also choose to "STAIN" your friction plates instead of pre -soaking them,
Use a clean drag rag and apply the ATF type F to the rag then stain the friction
material with the rag, apply just enough ATF type F to change the color of the
friction material.

The ERCPS-100, consists of 15 total clutch plates.
(1) EDP-200, @ .120" Thick steel backing plate.
(7) ERCS-100, @ .059" ea. Thin steel drive plates
(7) ERCP-100, @ .150" ea. Thick Friction clutch plate

Clutch stack height is all 15 clutch plates stacked on top of each other.
Clutch stack height is 1.590" - 1.610"

Stack into basket as follows:

Start with (1) .120" Thick steel backing plate. (1) Friction plate, (1) Thin steel plate,
(1) Friction plate, (1) Thin steel plate, (1) Friction plate. (1) Thin steel plate,
(1) Friction plate, (1) Thin steel plate, (1) Friction plate, (1) Thin steel plate,
(1) Friction plate, (1) Thin steel plate, (1) Friction plate, (1) Thin steel plate.