

BELT DRIVES LTD.  
CLUTCH STACKING INSTRUCTIONS FOR CLUTCH KIT TFCPS-100



NOTE: All rounded edges on all clutch plates face outward towards pressure plate.  
Pre soak all friction plates for 5 minutes in ATF Type "F", Let drip dry overnight.  
You may choose to "STAIN" the friction plates instead of pre-soaking, use a clean rag to apply the ATF Type F to the friction plates and wipe off the excess just like you are staining wood.  
You will experience short term oil sling from friction plates for the first 200 miles.

The TFCPS-100, Consists of 20 total clutch plates  
(11) Steel drive plates @ .078" thick each.  
(9) Friction clutch plates @ .150" each.

Clutch stack height is all 20 clutch plates stacked on top of each other.  
Clutch stack height is. 2.260" - 2.275"

### Stack into basket as follows:

Start with (2) .078" Steel plates. These will act as the backing plate:  
(1) Friction plate, (1) Steel plate, (1) Friction plate, (1) Steel plate, (1) Friction plate,  
(1) Steel plate, (1) Friction plate, (1) Steel plate, (1) Friction plate, (1) Steel plate,  
(1) Friction Plate, (1) Steel plate, (1) Friction plate, (1) Steel plate, (1) Friction plate,  
(1) Steel plate (1) Friction plate, (1) Steel plate. Revised 06-30-2020