



**BELT DRIVES LTD.  
505 W. LAMBERT ROAD  
BREA, CA. 92821  
714-693-1313**

**CDCPS -100 INSTALLATION INSTRUCTIONS**

**READ ENTIRE INSTALLATION INSTRUCTIONS BEFORE YOU PERFORM THE WORK**

**NOTE: ALL ROUNDED EDGES OF ALL CLUTCH PLATES FACE OUTWARD**

THE CDCPS-100 CONSISTS OF 15 TOTAL CLUTCH PLATES (7) FRICTIONS @ .115" EA.  
AND (8) STEELS @ .078" EA. WITH A TOTAL STACK HEIGHT OF 1.465" – 1.480"

**STEP 1.** PRE-SOAK THE FRICTION CLUTCH PLATES IN A NON-SYNTHETIC PRIMARY FLUID  
"WE RECOMMEND ATF TYPE F" **PRE-SOAK FOR NO MORE THAN 5 MINUTES.**

**STEP 2.** INSTALL (2) .078" STEEL PLATES FIRST. These are the backing plate/s.

**STEP 3.** NEXT INSTALL (1) FRICTION PLATE.

**STEP 4.** INSTALL (1) STEEL PLATE THAN (1) FRICTION PLATE AND KEEP ALTERNATING UNTIL YOU HAVE  
INSTALLED ALL 15 CLUTCH PLATES ENDING IN A FRICTION PLATE. "SEE BELOW" & NEXT PAGE



11-17-2021

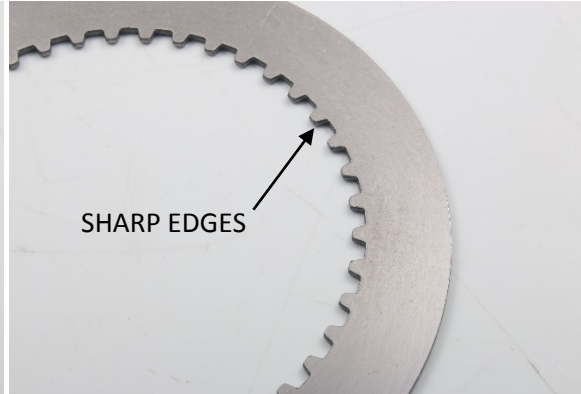
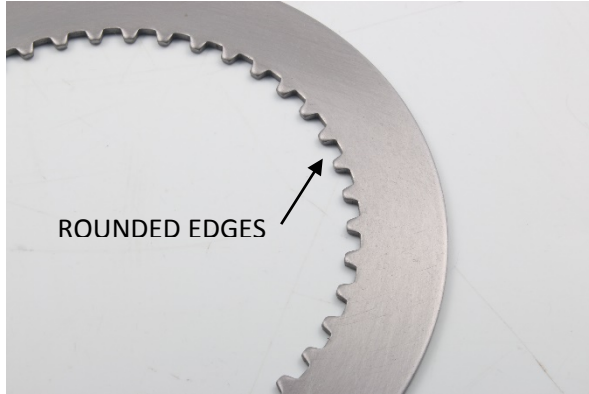
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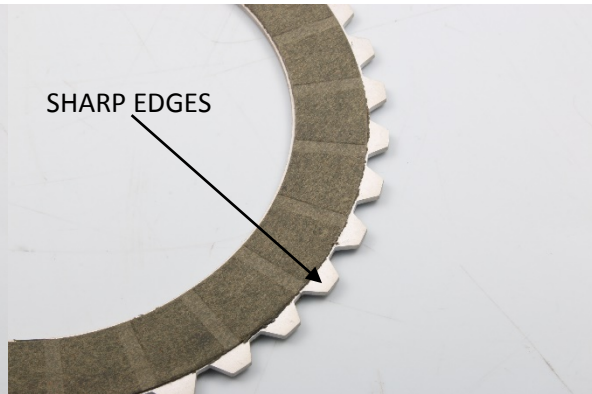
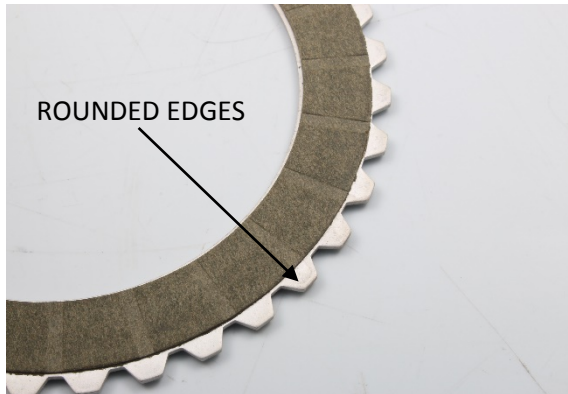
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NOTE ROUNDED EDGES COMPAIRED TO SHARPE EDGES



ALL ROUNDED EDGES FACE OUTWARDS TOWARDS YOU



CDCPS-100 STACK HEIGHT 1.465" – 1.480"

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