

BELT DRIVES LTD.

CLUTCH STACKING INSTRUCTIONS FOR EARLY ECP-100 & ECP-200 CLUTCH KIT SINGLE & DUAL SIDED FRICTIONS WITH SQUARE DOG STEEL PLATES



NOTE: All rounded edges on all clutch plates face outward towards pressure plate.

Pre soak all friction plates for no more than 5 minutes in ATF Type "F", Let drip dry overnight. Wipe of excess with clean dry rag and install as instructed below. Or you can stain the friction plates by using a clean rag and ATF type F, rub the ATF type F into the friction material like staining wood. You will experience short term oil sling from friction plates for the first 200 miles.

The EARLY "ECP" Clutch Plate Set used the square dog steel plates.

- (1) EDP-200, @ .120" Thick steel backing plate.
- (2) ECP-100, @ .120", ea. Thick Single sided friction plates
- (4) ECP-200, @ .150, ea. Dual sided friction plates.
- (5) EDP-100, @ .123" ea. Square Dog Steel plates.

Clutch stack height is all 12 clutch plates stacked on top of each other.

Clutch stack height is 1.590" - 1.610"

Stack into basket as follows:

Note: All rounded edges of all clutch plates face outward towards you

Start with (1) .120" Thick steel backing plate.

(1) Single sided Friction plate, "Friction facing outward towards you",

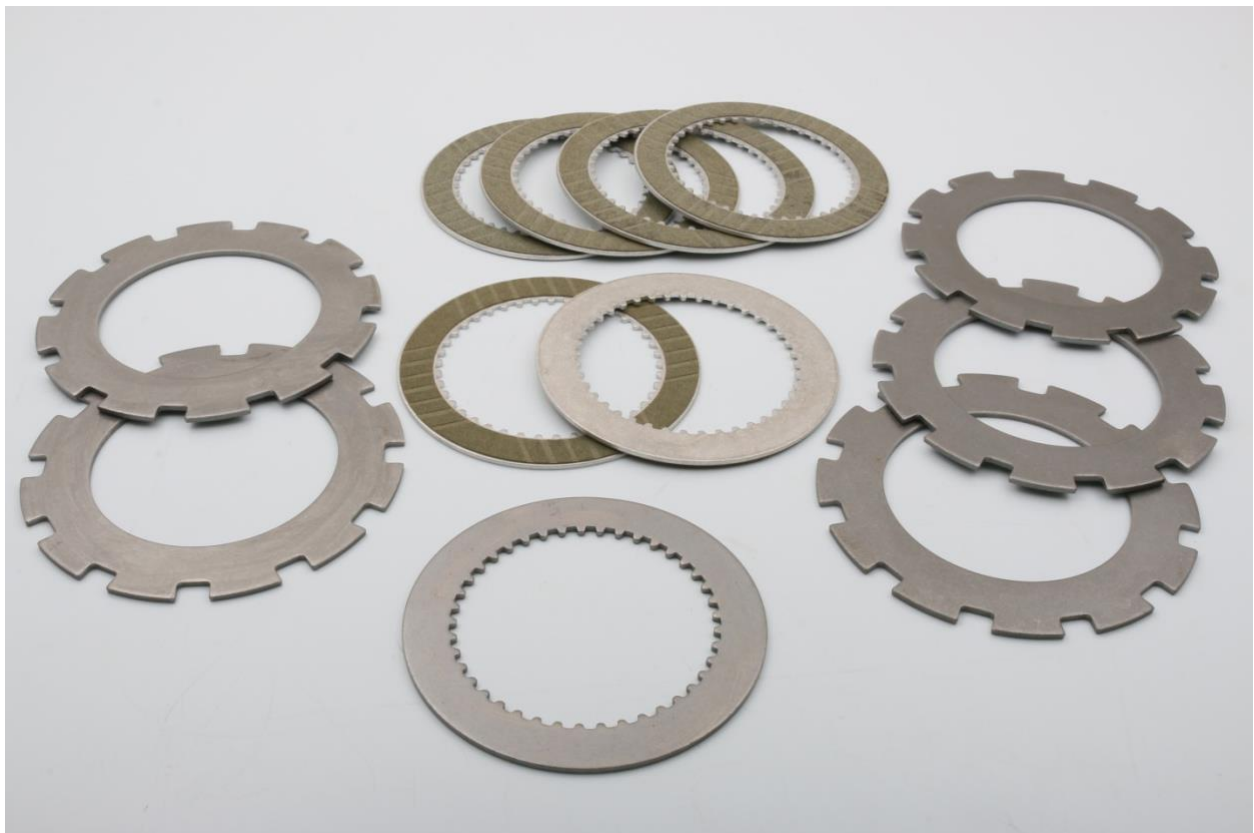
(1) Square dog steel plate, (1) Dual sided Friction plate, (1) Square dog steel plate,

(1) Dual sided Friction plate. (1) Square dog steel plate, (1) Dual sided Friction plate, (1) Square dog steel plate, (1) Dual sided Friction plate, (1) Square dog steel plate,

(1) Single sided Friction plate, "Friction side faces inward towards center of clutch stack.

"Pressure plate contacts non friction side of single sided friction plate"

OLD STYLE ECP-100 & ECP-200 WITH SQUARE DOG STEEL PLATES



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