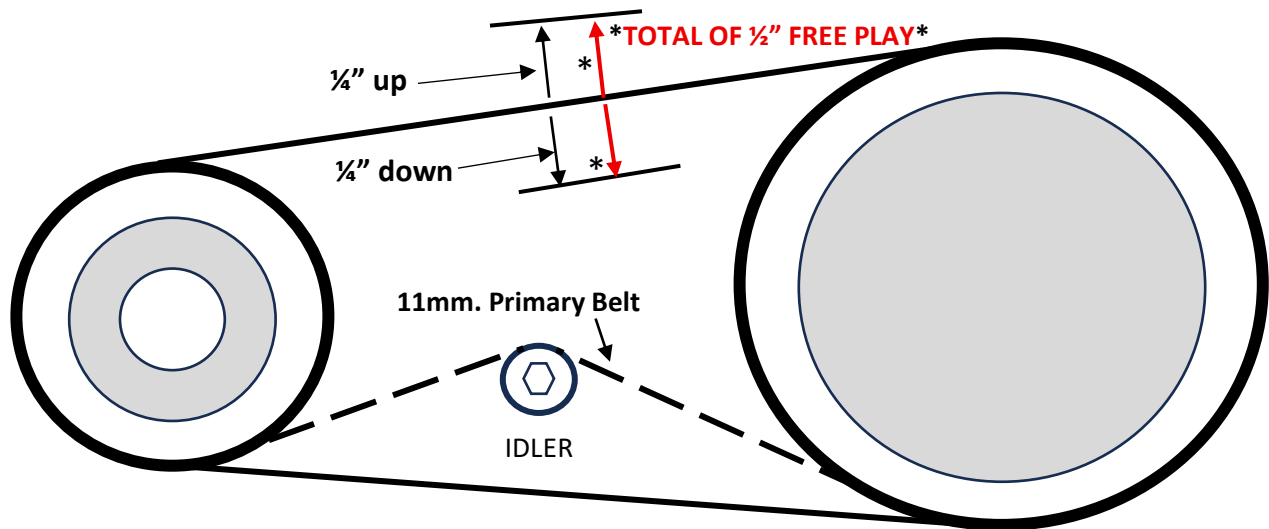


**BELT DRIVES LTD.
PRIMARY BELT FREE PLAY MEASUREMENT**



***TOTAL PRIMARY BELT FREE PLAY CAN VARY ON WIDER BELTS
DEPENDING ON THE BACKING OF THE BELTS,
ALL FREE PLAY MEASUREMENTS ARE MEASURED FROM THE TOP
RUNG OF BELT, IN THE CENTER OF THE FRONT AND REAR PULLEYS
AS SHOWN ABOVE, AND WHEN BIKE IS COLD. ALL PRIMARY BELT
TOTAL FREE PLAY OF $\frac{1}{2}$ " TOLERANCE ARE THE SAME NO MATTER
IF IT IS 8MM, 11MM. OR 13.8MM OR. IDLER OR NO IDLER.
NOTE: THE IDLER BEARING IS ONLY USED ON 11MM. PRIMARY
BELTS ONLY, THAT ARE MOUNTED IN ALUMINUM PRIMARY
COVERS.
THE 3" AND 3-3/8" WIDE BELTS, CAN HAVE A TOTAL FREE PLAY
OF $\frac{1}{2}$ " UP TO $\frac{3}{4}$ ".**

REVISED 09-15-2026.